

**Part Number: PT912-48080**

**Kit Contents**

Item #	Quantity Req.	Description
1	1	Cargo Net
2		
3		

**Hardware Bag Contents**

Item #	Quantity Req.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Req.	Description
1		
2		
3		

**Conflicts**

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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Eye Protection	Safety Glasses
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
None	
<b>Special Chemicals</b>	<b>Notes</b>

**General Applicability**

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**Recommended Sequence of Application**







Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

## 1. Installation.

- (a) Open the Rear Hatch Door.
- (b) Ensure the Lexus pull tab and net opening face the rear of the vehicle.
- (c) Place the left side upper bungee cord loop over the "T" nut (Fig. 2-1).
- (d) Place the left side lower hook onto the "D" ring (Fig. 2-1).
- (e) Repeat steps (c) & (d) for the right side (Fig. 2-2).

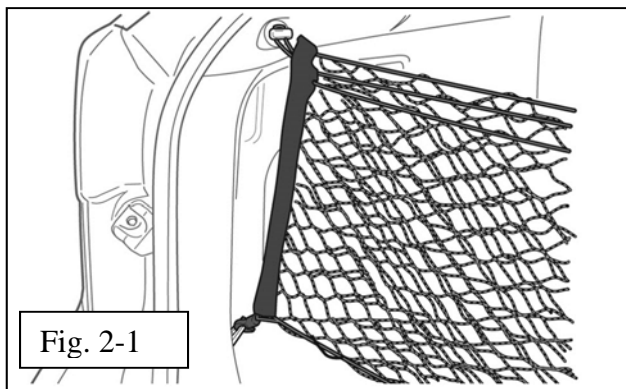


Fig. 2-1

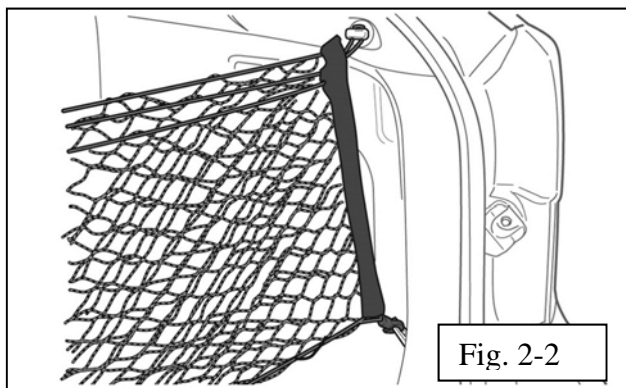


Fig. 2-2

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Confirm that the net is attached properly to the anchor points in the vehicle.</p> <hr/> <p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Make sure hooks are attached to the floor D-rings and the loops are attached to the vehicle anchors at the top. The net handle should face out toward the rear of the vehicle.</p> <hr/> <p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>